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(54) Title: HYDRAZINO-TYPE RADIONUCLIDE CHELATORS HAVING AN N₃S CONFIGURATION

(57) Abstract

Radionuclide chelating compounds are provided for conjugation to targeting molecules such as proteins, peptides or antibodies. The resulting labelled targeting molecules may be used in diagnosis and therapy.

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Hydrazino-type Radionuclide Chelators Having an N₃S Configuration

Field of the Invention

This invention is in the field of diagnostic imaging, and relates to chemical chelators useful in the radiolabelling of agents that target tissues of diagnostic interest.

10 Background to the Invention

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The art of diagnostic imaging exploits contrasting agents that in binding or localizing site selectively within the body, help to resolve the image of diagnostic interest. 67Gallium salts, for example, have an affinity for tumours and infected tissue and, with the aid of scanning tomography, can reveal afflicted body regions to the physician. Other contrasting agents include the metal radionuclides such as 99mtechnetium and 186/188rhenium, and these have been used to label targeting molecules, such as proteins, peptides and antibodies that localize at desired regions of the human body. As targeting agents, proteins and other macromolecules can offer the tissue specificity required for diagnostic accuracy; yet labelling of these agents with metal radionuclides is made difficult by their physical structure. Particularly, protein and peptide targeting agents present numerous sites at which radionuclide

binding can occur, resulting in a product that is labelled heterogeneously. Also, and despite their possibly large size, proteins rarely present the structural configuration most appropriate for high affinity radionuclide binding, i.e. a region incorporating four or more donor atoms that form five-membered rings. As a result, radionuclides are bound typically at the more abundant low-affinity sites,

typically at the more abundant low-affinity sites, forming unstable complexes. To deal with the problem of background binding, Paik et al (Nucl Med Biol 1985, 12:3)

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proposed a method whereby labelling of antibody is performed in the presence of excess DPTA (diaminetrimethylenepentaacetic acid), to mask the low affinity binding sites. While the problem of low affinity binding is alleviated by this method, actual binding of the radionuclide, in this case technetium, was consequently also very low. The direct labelling of proteins having a high proportion of cysteine residues also has been demonstrated (Dean et al; WO 92/13,572). This approach exploits thiol groups of cysteine residues as high-affinity sites for radionuclide binding, and is necessarily limited in application to those targeting agents having the required thiol structure.

A promising alternative to the direct labelling of targeting agents is an indirect approach, in which 15 targeting agent and radionuclide are conjugated using a chelating agent. Candidates for use as chelators are those compounds that bind tightly to the chosen metal radionuclide and also have a reactive functional group for conjugation with the targeting molecule. For use in 20 labelling peptide and protein-based targeting agents, the chelator is ideally also peptide-based, so that the chelator/targeting agent conjugate can be synthesized in toto using peptide synthesis techniques. For utility in diagnostic imaging, the chelator desirably has 25 characteristics appropriate for its in vivo use, such as blood and renal clearance and extravascular diffusibility.

30 Summary of the Invention

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The present invention provides chelators that bind diagnostically useful metal radionuclides, and can be conjugated to targeting agents capable of localizing at body sites of diagnostic and therapeutic interest. The chelators of the present invention are peptide analogs designed structurally to present an N_3S configuration capable of binding oxo, dioxo and nitrido ions of

99mtechnetium and 186/188rhenium.

More particularly, and according to one aspect of the invention, there are provided metal radionuclide chelators of the formula:

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wherein

R1 is H or a sulfur protecting group;

R² and R³ are selected independently from H; carboxyl; lower alkyl; and lower alkyl substituted with a group selected from hydroxyl, sulfhydryl, halogen, carboxyl and aminocarbonyl;

R4 and R7 are each H;

R⁵ and R⁶ are selected independently from H; carboxyl; lower alkyl; lower alkyl substituted with a group selected from hydroxyl, sulfhydryl, halogen, carboxyl, lower alkoxycarbonyl and aminocarbonyl; and an alpha carbon side chain of any amino acid other than proline;

R⁸ is selected from H, carboxyl, lower alkyl and lower alkyl substituted with hydroxyl, carboxyl or halogen; and

R⁹ and R¹⁰ together form a 5- or 6-membered, saturated or unsaturated heterocyclic ring which is optionally fused to another 5- or 6-membered saturated or unsaturated, heterocyclic or carbocyclic ring wherein either ring is optionally substituted with a group selected from halogen, alkyl, hydroxyalkyl,

carboxyl, carboxyalkyl, carboxyalkylthio, thiocyanato, amino, hydrazino and a conjugating group for coupling a targeting molecule to said either ring.

According to another aspect of the invention, the chelators of the above formula are provided in a form having the metal radionuclide complexed therewith.

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In another aspect of the invention, there is provided a conjugate in which the chelator is provided in a form coupled to a diagnostically useful targeting molecule, and optionally in combination with a complexed metal radionuclide, for imaging use.

Another aspect of the invention provides a process for preparing chelators of the invention that are coupled to a diagnostically useful targeting molecule. In particular, the method employs solid phase peptide synthesis techniques to prepare chelator conjugates.

In another aspect of the invention, there is provided methods of imaging sites of inflammation with chelators of the invention coupled to a diagnostically useful targeting molecule in a form complexed with a traceable metal. In particular the targeting molecule is a peptide that localizes at sites of inflammation by binding to a particular receptor.

In yet another aspect of the invention, there is provided a method of imaging a site of inflammation within a mammal. The method involves the step of administering a compound that contains a diagnostically effective amount of a chelator of the invention coupled to a diagnostically useful targeting molecule in a form complexed with a traceable metal.

Detailed Description of the Invention

The invention provides metal radionuclide chelators
that when conjugated to a targeting molecule are useful
for delivering a radionuclide to a body site of
therapeutic or diagnostic interest. As illustrated in

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the above formula, the chelators are hydrazino-type compounds that present an N_3S configuration in which the radionuclide is complexed.

Terms defining the variables R¹ - R¹⁰ as used

5 hereinabove have the following meanings:

"alkyl" refers to a straight or branched C₁-C₈ chain and embraces the term "lower alkyl" which refers to a straight or branched C₁-C₃ chain;

"halogen" refers to F, Cl and Br;

"sulfur protecting group" refers to a chemical group that inhibits oxidation, including those that are cleaved upon chelation of the metal. Suitable sulfur protecting groups include known alkyl, aryl, acyl, alkanoyl, aryloyl, mercaptoacyl and organothio groups.

In preferred embodiments of the invention, the chelators conform to the above formula in which:

R¹ is a hydrogen atom or a sulfur protecting group selected from benzoyl, acetamidomethyl and substituted or unsubstituted tetrahydropyranyl groups;

R² and R³ are selected independently from H and a lower alkyl group selected from ethyl, propyl and most preferably methyl;

R⁴ and R⁵ are each H;

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hydrazide

R⁵ and R⁶ are selected independently from H, carboxyl and lower alkyl which is preferably methyl; and R⁸ is selected from H, carboxyl, and lower alkyl, preferably methyl.

In specific embodiments of the invention, the

chelators conform to the above general formula wherein R¹
is H or a sulfur protecting group and R² through R® are
each H. Particular chelators include:
N(-S-benzoylmercaptoacetyl)-glycyl-2-pyridylhydrazide
N(-S-benzoylmercaptoacetyl)-L-glutamyl-(gamma-methyl

ester)-2-pyridylhydrazide
N(-S-benzoylmercaptoacetyl)-glycyl-3-(6-chloropyridazyl)-

N-(S-benzoylmercaptoacetyl)-L-glutamyl-(gamma-methylester)-3-(6-chloropyridazyl)hydrazide
N(-S-benzoylmercaptoacetyl)-glycyl-6-hydrazino nicotinic acid

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5 N-(S-benzoylmercaptoacetyl)-glycyl-6-hydrazino nicotinyl-N-hydroxysuccinimide

N-(S-benzoylmercaptoacetyl)-glycyl-2-pyrimidylhydrazide

The substituents represented by R9 and R10 together

with the adjacent nitrogen atom form a 5- or 6-membered,
saturated or unsaturated heterocyclic ring which may be
fused to another five or six membered saturated or

unsaturated, heterocyclic or carbocyclic ring. Five and
six membered heterocyclic rings include but are not
limited to pyrole, pyrazole, imidazole, pyridine,

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15 pyrazine, pyridazine, pyrimidine and triazine. Fused rings include but are not limited to N-containing bicyclics such as quinoline, isoquinoline, indole and purine. Rings containing sulfur atoms e.g. thiazole, and rings containing oxygen atoms e.g. oxazole are also encompassed by the present invention.

Suitable substituents on the heterocyclic ring formed by R^9 and R^{10} include from 1-3 groups selected from halogen, carboxyl, carboxy-alkylthio and C_{1-8} alkyl optionally substituted with 1-3 groups selected from hydroxyl, carboxyl, thiocyanato, amino and hydrazino groups.

For coupling to a targeting molecule, R^9 and R^{10} desirably incorporate a conjugating group. Conjugating groups are chemically reactive groups that allow for coupling of the chelator to a targeting molecule. In the preferred case where the targeting molecule is a peptide or protein, the conjugating group is reactive under conditions that do not denature or otherwise adversely affect its targeting properties. In one embodiment of the invention, the conjugating group is reactive with a functional group of the peptide/protein such as an amino terminal group or an ϵ -amino group of a lysine residue,

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so that the conjugating reaction can be conducted in a substantially aqueous solution. Useful conjugating groups include but are not limited to groups such as carboxyl, activated esters, carboxy-methylthiols,

5 thiocyanates, amines, hydrazines, maleimides, thiols, and activated halides. In a preferred embodiment of the invention, conjugating groups are selected from methyl propanoate, carboxyl group and N-hydroxysuccinimide ester. Carboxyl conjugating groups may be activated with carbodiimide and an alcohol thereby forming an ester that is reactive with an amino group available on targeting molecules such as peptides and amino sugars, to form an amide linkage between the targeting molecule and the chelator conjugating group.

For diagnostic imaging purposes, the chelator per se 15 may be used in combination with a metal radionuclide. Suitable radionuclides include technetium and rhenium in their various forms such as 99mTcO3+, 99mTcO2+, ReO3+ and ReO₂⁺. More desirably, the chelator is coupled through its conjugating group to a targeting molecule to form a 20 conjugate that serves to deliver a chelated radionuclide to a desired location in a mammal. Examples of targeting molecules include, but are not limited to, steroids, proteins, peptides, antibodies, nucleotides and 25 saccharides. Preferred targeting molecules include proteins and peptides, particularly those capable of binding with specificity to cell surface receptors characteristic of a particular pathology. For instance, disease states associated with over-expression of particular protein receptors can be imaged by labelling 30 that protein or a receptor binding fragment thereof in accordance with the present invention. Representative peptides capable of specifically binding to target sites include:

35 atherosclerotic plaque

YRALVDTLK

RALVDTLK

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RALVDTLKFVTQAEGAK
         YAKFRETLEDTRDRMY
         AKFRETLEDTRDRMY
         YAALDLNAVANKIADFEL
5
         AALDLNAVANKIADFEL
         YRALVDTLKFVTEOAKGA
         RALVDTLKFVTEQAKGA
         YRALVDTEFKVKQEAGAK
         RALVDTEFKVKQEAGAK
         YRALVDTLKFVTQAEGAK
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    infections and atherosclerotic plaque
          VGVAPGVGVAPGVGVAPG
          VPGVGVPGVGVPGVG
          formyl.Nleu.LF.Nleu.YK
15
          formylMIFL
          formylMLFK
          formylMLFI
          formylMFIL
          formylMFLI
20
          formylMLIF
          formylMILF
          formylTKPR
          VGVAPG
          formylMLF
25
          YIGSR
          CH<sub>2</sub>CO.YIGSRC
     thrombus
          NDGDFEEIPEEYLQ
          NDGDFEEIPEEY (SO3Na) LQ
30
          GPRG
     platelets
          D-Phe.PRPGGGGNGDFEEIPEEYL
          RRRRRRRRGDV
          PLYKKIIKKLLES
35
          RGD
          RGDS
     amyloid plaque (Alzheimer's disease)
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EKPLONFTLSFR

In a particular embodiment of the invention, imaging of inflammation is achieved using a conjugate in which the targeting molecule is a chemotactic peptide comprising the amino acid sequence Thr-Lys-Pro-Pro-Lys (TKPPR). It has been found that this peptide binds particularly well to "Tuftsin" receptors on leukocytes. Targeting peptides can be spaced from the chelator or the conjugating group by additional amino acid residues, preferably glycine, provided the peptide retains its localizing activity. In a particular embodiment, the TKPPR peptide is coupled to chelators of the invention by a Gly residue coupled to the conjugating group.

Peptide-based targeting molecules can be made, either per se or as chelator conjugates, using various established techniques. Because it is amenable to solid phase synthesis employing alternating t-Boc protection and deprotection is the preferred method of making short peptides. Recombinant DNA technology is preferred for producing proteins and long fragments thereof.

Specific chelators of the present invention are those in which R⁹ and R¹⁰ form a 6-membered, N-containing heterocyclic ring. In a preferred embodiment, R⁹ and R¹⁰ form a pyridine ring attached to the hydrazide moiety at the number 2 position which is the carbon atom adjacent to the nitrogen atom. In another embodiment of the present invention, the ring formed by R⁹ and R¹⁰ incorporates a conjugating group such as N-hydroxysuccinimide or more preferably a carboxyl group.

Specific chelators of the present invention can be prepared by the following general procedure. Commercially available N-chloroacetylglycine, or a variant thereof substituted as desired, is reacted with potassium thiobenzoate yielding N-benzoylthioacetylglycine. This intermediate is then transformed into the corresponding N-hydroxysuccinimide ester using dicyclocarbodiimide in dioxane. The ester is reacted in

dioxane at room temperature with a selected hydrazino substituted ring obtained by reacting the ring with hydrazine. It is understood that the hyrdrazino substituents at the carbon atom adjacent to the coordinating nitrogen atom of the ring are obtained when the ring is substituted at that position with a suitable leaving group, such as chlorine, prior to the reaction with hydrazine. The resulting chelator is then purified by recrystallization. A method of preparing the present chelators is represented below:

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It is to be understood that the present invention encompasses various heterocyclic compounds that contain a nitrogen atom adjacent to the carbon atom attached to the hydrazide substituent. For example, nicotinic acid when reacted with hydrazine yields 6-hydrazino nicotinic acid used to synthesize a metal chelator with a carboxyl group for conjugating a targeting molecule thereto. possible rings include but are not limited to five membered rings, bicyclics as well as rings containing additional nitrogen atoms or sulfur or oxygen atoms. Further, it is to be understood that variation at R^2 and R3 can be introduced by using derivatives of Nchloroacetyl-glycine. For example, the acetyl portion may have one or two substituents such as lower alkyl (C, 4) that may be substituted with from 1-3 groups selected from hydroxyl and carboxyl. Variation at R⁵ and R⁶ may be introduced by incorporating any N-chloro D or L amino acid (except proline) in place of glycine or by using glycine substituted with for instance C1-8alkyl, hydroxyl, carboxyl group. Alkyl substituents at R⁵ and R⁶ may be straight or branched and optionally substituted with from 1-3 halogen atoms, carboxyl, mercapto, amino or aminocarbonyl groups.

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In a particularly preferred embodiment, chelatorpeptide conjugates are prepared by solid-phase peptide synthesis methods, which involve the stepwise addition of amino acid residues to a growing peptide chain that is linked to an insoluble (solid) support or matrix, such as polystyrene. The C-terminus residue of the targeting 30 peptide is first anchored to a commercially available support with its amino group protected with an Nprotecting agent such as a fluorenylmethoxycarbonyl (FMOC) group. The amino protecting group is removed with suitable deprotecting agents such as piperidine and the 35 next amino acid residue (in N-protected form) is added with a coupling agent such as dicyclocarbodiimide (DCC). Upon formation of a peptide bond, the reagents are washed from the support. After addition of the final residue, the chelator is coupled to the N-terminus of the targeting peptide by the addition first of a synthetically prepared residue of the formula

OH OH R⁹ NY NY NHX

wherein X is H or an aminoprotecting group and Y is C1-15 4alkyl and then adding both an amino acid residue of the formula -C(0)-C(R5R6)-NHX and mercaptoacetic acid or a derivative of the formula $-C(0)-C(R^2R^3)-SR^1$, where R^1 , R^2 , R^3 , R^5 and R^6 are as defined above. It will be 20 appreciated that the chelator may be coupled to the Nterminus of the targeting peptide as a whole or in part ie. where X of the synthetically prepared residue is - $C(0) - C(R^5R^6) - NHZ \text{ or } -C(0) - C(R^5R^6) - NH - C(0) - C(R^2R^3) - SR^1$ wherein Z is H or an aminoprotecting group. The 25 synthetic residue of formula (II) is prepared from an Ncontaining heterocycle which is derivatized with a carboxyl conjugating group and a leaving group adjacent to the coordinating nitrogen atom, for example, commercially available 6-chloronicotinic acid. 30 reacted with N-alkyl-hydrazine to form an N-alkylhydrazino substituted heterocycle. In a particular embodiment N-methylhydrazine is reacted with 6chloronicotinic acid to give 6-(N-methylhydrazino) nicotinic acid which is employed in the solid phase synthesis as an individual amino acid residue. 35 Following the addition of 6-(N-methylhydrazino)nicotinic

acid to the targeting peptide another amino acid residue

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according to the formula $-C(O)-C(R^5R^6)-NHZ$ is coupled to the N'-amino group and finally a mercapto acetic acid derivative of the formula $-C(O)-C(R^2R^3)-SR^1$. After addition of the mercaptoacetic acid residue to the chain the, chelator-conjugate is cleaved from the support with a suitable reagent such as trifluoroacetic acid (TFA).

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In a most preferred embodiment of the invention a chelator conjugate is prepared on a solid support and has the structure of formula (I) wherein the targeting molecule is a peptide having a sequence Gly-Thr-Lys-Pro-Pro-Arg-OH, the conjugating group is a carboxyl group substituent on a pyridine ring formed by R⁹ and R¹⁰, R⁸ is methyl, R⁷ is H, one of R⁵ and R⁶ is H and the other is hydroxymethyl, R⁴ is H, R³ and R² are both H and R¹ is the sulfur protecting group acetamidomethyl.

Incorporation of the selected radionuclide within

the chelator can be achieved by various methods. A chelator solution is formed initially by dissolving the chelator in aqueous alcohol eg. ethanol-water 1:1. 20 Oxygen is removed for example by degassing with N_2 , then sodium hydroxide is added to remove the thiol protecting group. The solution is again purged of oxygen and heated on a water bath to hydrolyze the thiol protecting group, and the solution is then neutralized with an organic acid such as acetic acid (pH 6.0-6.5). In the labelling step, 25 sodium pertechnetate is added to the chelator solution with an amount of stannous chloride sufficient to reduce the technetium. The solution is mixed and left to react at room temperature and then heated on a water bath. 30 an alternative method, labelling can be accomplished with the chelator solution adjusted to pH 8. At this higher pH, pertechnetate may be replaced with a solution containing technetium complexed with labile ligands suitable for ligand exchange reactions with the desired 35 chelator. Suitable ligands include tartarate, citrate and heptagluconate. Stannous chloride may be replaced with sodium dithionite as the reducing agent if the

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chelating solution is alternatively adjusted to a still higher pH of 12-13 for the labelling step. The chelators of the present invention can be coupled to a targeting molecule prior to labelling with the radionuclide, a process referred to as the "bifunctional chelate" method. An alternative approach is the "prelabeled ligand" method in which the chelator is first labelled with a radionuclide and is then coupled to the targeting molecule.

The labelled chelator may be separated from contaminants ^{99m}TcO₄ and colloidal ^{99m}TcO₂ chromatographically, e.g., with a C-18 Sep Pak column activated with ethanol followed by dilute HCl. Eluting with dilute HCl separates the ^{99m}TcO₄, and eluting with EtOH-saline 1:1 brings off the chelator while colloidal ^{99m}TcO₂ remains on the column.

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When coupled to a targeting molecule and labelled with a diagnostically useful metal, chelators of the present invention can be used to detect pathological conditions by techniques common in the art of diagnostic 20 imaging. A chelator/targeting molecule conjugate labelled with a radionuclide metal such as technetium may be administered to a mammal intralymphatically, intraperitoneally and preferably intravenously in a pharmaceutically acceptable solution such as saline or 25 blood plasma medium. The amount of labelled conjugate administered is dependent upon the toxicity profile of the chosen targeting molecule as well as the profile of the metal and is generally in the range of about 0.01 to 100mCi/70Kg and preferably 10 to 50mCi/70Kg host. 30 Localization of the metal in vivo is tracked by standard scintigraphic techniques at an appropriate time, typically at regular intervals between 15 minutes and 24 hours subsequent to administration. In a particular embodiment, chelators of the invention coupled to the 35 peptide TKPPR in a saline solution are administered to a mammal by intravenous injection to image sites of focal

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inflammation.

The following examples are presented to illustrate certain embodiments of the present invention.

Example 1 -Preparation of N-(S-5 benzoylmercaptoacetyl)-glycine To a stirring solution under argon at 0°C of (1.50g, 10mmoles) N-chloroacetylglycine in (25mL) ethanol was added (1.41ml, 12mmoles) thiobenzoic acid, followed by (7.0mL, 3N, 21mmoles) potassium hydroxide over 3 minutes. 10 The reaction was allowed to heat to room temperature for 20 minutes followed by reflux under argon at 50°C for 2 hours. The reaction was cooled to room temperature and acidified with (5mL, 2N) hydrochloric acid. The ethanol was rotavapped off to leave N-(S-benzoylmercaptoacetyl) -15 glycine (m.p. 140.5-141.5°C), a white solid, which was washed with water, filtered, and dried in vacuo (2.46g, 98% yield).

20 <u>Example 2-</u> Preparation of chelator N-(S-benzoylmercaptoacetyl)-glycyl-2-pyridylhydrazide

To a stirring solution at 7°C of (1.10g, 4.35mmoles) N-(S-benzoylmercaptoacetyl)-glycine and (502mg, 4.35mmoles) N-hydroxysuccinimide in (34mL) dioxane was added a solution of (904mg, 4.38mmoles) DCC in (1mL) dioxane. After the reaction stirred for 5 hours at room temperature it was stored overnight at 4°C. It was then filtered and rotavapped to a white solid. N-(S-benzoylmercaptoacetyl)-glycine N-hydroxy succinimide ester, was triturated with cold isopropanol, filtered, and dried in vacuo to a white solid (1.40g, 92% yield).

To a stirring solution of (1.50g, 4.45mmoles) N-(S-benzoylmercaptoacetyl)-glycyl N-hydroxysuccinimide ester in (30mL) dioxane under argon was added a solution of (500mg, 4.45mmoles) 2-hydrazinopyridine in (6mL) dioxane. After 1/2 hour dioxane was stripped off to a yellow oil. The

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product (1.46g, 99%, m.p. 162-162.5°C) solidified in (10mL) aqueous sodium bicarbonate. The product, N(-s-benzoylmercaptoacetyl)-glycyl-2-pyridylhydrazide, was suction filtered and washed with water and then (700mg) of product was recrystallized from (1:1) ethyl acetate:dioxane (600 mg, 85%).

Example 3 - Preparation of chelator N-(Sbenzoylmercaptoacetyl)-L-glutamyl-(gammamethyl ester)- 2-pyridylhydrazide

To a stirring solution of (2.73g, 9.31mmoles) N-(S-benzoylmercaptoacetyl)-glycyl N-hydroxysuccinimide ester in (50mL) dioxane was added a solution of (1.50g, 9.31mmoles) L-glutamic acid methyl ester and (1.88g, 18.6mmoles) triethylamine in (50mL) dioxane. After 7 hours the dioxane was stripped off and (10mL) water was added. The solution was acidified to pH 2.5, extracted into ethyl acetate, dried over sodium sulfate, filtered, and rotavapped to yield a pale yellow oil of

N-(S-benzoylmercaptoacetyl)-L-glutamic acid methyl ester. 20 stirring solution at room temperature of (9.3mmole) N-(S-benzoylmercaptoacetyl)-L-glutamic acid methyl ester and (1.07g, 9.31mmoles) N-hydroxysuccinimide (100mL) dioxane was added a solution of (1.92g, 9.31mmoles) DCC in (25mL) dioxane. After the reaction 25 stirred for 7 hours it was filtered, then rotavapped to a white solid. N-(S-benzoylmercaptoacetyl)-L-glutamyl-(gammamethyl ester) N-hydroxysuccinimide ester, was triturated with cold isopropanol, filtered and dried in vacuo to a white fluffy solid (3.70g, 91% yield). 30

To a stirring solution of (1.00g, 2.29mmoles) N-(S-benzoylmercaptoacetyl)-glutamyl-(gamma-methyl ester) N-hydroxysuccinimide ester in (20mL) dioxane under argon was added a solution of (250mg, 2.29mmoles) 2-hydrazinopyridine in (10mL) dioxane. After 1 hour dioxane was stripped off to pale yellow oil. The product, N(-S-benzoylmercaptoacetyl)-L-glutamyl-(gamma-methyl ester)- 2-pyridylhydrazide (760mg,

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77%) solidified in (5mL) water. The product (m.p. 162-163°C) was suction filtered and washed with water and then recrystallized from (3:1) ethyl acetate: dioxane (200mg).

5 Example 4 - Preparation of chelator N-(S-benzoylmercaptoacetyl)-glycyl-3-(6-chloropyridazyl)-hydrazide

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A solution of (6.0g, 40.3mmoles) 3,6-dichloropyridazine and (4.0g, 80mmoles) hydrazine monohydrate in (50mL) ethanol was refluxed under argon for 3 hours. The solution was cooled to room temp. where it solidified to an off-white solid matrix. 6-chloro-3-hydrazinopyridazine was crushed, washed in (20mL) water, filtered and then recrystallized from hot water to a white spongy crystal.

To a stirring solution of (845mg, 2.50mmoles) N-(S-benzoylmercaptoacetyl)-glycyl N-hydroxysuccinimide ester in (30mL) dioxane under argon was added (361mg, 4.45mmoles) 6-chloro-3-hydrazinopyridazine which slowly dissolved. After 40 minutes a white crystal formed. The product (m.p. 164-165.5°C) was suction filtered and washed with a small portion of dioxane and then recrystallized from ethyl acetate: methanol (200mg).

Example 5 - Preparation of chelator N-(S-benzoylmercaptoacetyl)-L-glutamyl-(gamma-methylester)-3-(6-chloropyridazyl)-hydrazide

A solution of (6.0g, 40.3mmoles) 3,6-dichloropyridazine and (4.0g, 80mmoles) hydrazine monohydrate in (50mL) ethanol was refluxed under argon for 3 hours. The solution was cooled to room temp. where it solidified to an off-white solid matrix. 6-chloro-3-hydrazinopyridazine was crushed, washed in (20mL) water, filtered, and then recrystallized from hot water to a white spongy crystal.

To a stirring solution at room temperature of (2.0g, 4.58mmoles) N-(S-benzoylmercaptoacetyl)-L-glutamyl-(gamma-methyl ester) N-hydroxysuccinimide ester in (25mL)

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dioxane was added a partially dissolved solution of (662mg, 4.58mmoles) 3-(6-chloropyridazyl)-hydrazide in (15mL) dioxane. After the reaction stirred for 1 hour all starting material had dissolved. The dioxane was rotavapped off to a pale yellow oil. After (5mL) water was added the oil formed a pale yellow solid. The product (m.p. 164-165) was filtered, washed with water, and dried in vacuo, (1.80g, 85% yield).

10 <u>Example 6</u> - Preparation of chelator N-(S-benzoylmercaptoacetyl)-glycyl-6-hydrazino nicotinic acid

A solution of (3.00g, 19mmoles) 6-chloronicotinic acid and (4.62mL, 95mmoles) hydrazine monohydrate in (15mL) ethanol was refluxed under argon for 18 hours. Upon cooling to room temperature a white solid product, 6-hydrazino nicotinic acid, formed. This was filtered and washed with ethanol then dissolved in water, acidified to pH 7.0 with acetic acid causing a white precipitate. This was filtered, washed with water, and dried in vacuo over KOH, (1.87g, 64% yield)

To a stirring solution of (460mg, 3.0mmoles) 6-hydrazinonicotinic acid and (318mg, 3.0mmoles) sodium carbonate in (15mL) water was dripped a solution of (1.02g, 3.0mmoles) N-(S-benzoylmercaptoacetyl)-glycyl N-hydroxysuccinimide ester in (25mL) dioxane. The reaction began immediately with a yellow color forming. After 1 hour dioxane was rotavapped off to leave (10ml) water. This was acidified to pH 5.5 with 2N hydrochloric acid causing a white precipitate to form. The product was filtered, washed with water, and dried in vacuo, (902mg, 80% yield). Melting point was not obtained as the product decomposed over a large range.

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Example 7 - Preparation of chelator N-(S-benzoylmercaptoacetyl)-glycyl-6-hydrazino nicotinyl-N-hydroxy succinimide

To a stirring solution of (376mg, 1.0mmoles) N-(S-benzoylmercaptoacetyl)-glycyl-6-hydrazinonicotinic acid and (115.3mg, 1.0mmoles) N-hydroxysuccinimide ester in (30mL) dioxane was added drop-wise a solution of (206mg, 1.0mmole) dicyclocarbodiimide in (5mL) dioxane. The solution was filtered then rotavapped to give a pale yellow semi-solid oil which was triturated with cold isopropanol to give a pale yellow solid. The product was filtered, rinsed with isopropanol, and dried in vacuo. The melting point was found to be 176-178°C followed by decomposition.

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Example 8 - Preparation of chelator N-(Sbenzoylmercaptoacetyl)-glycyl-2pyrimidylhydrazide

To a stirring solution of (1.00g, 8.73mmoles) 2
20 chloropyrimidine in (3mL) dioxane under argon was added

(1.31g, 26.2mmoles) hydrazine monohydrate. The reaction

started immediately giving off heat. The solution was

refluxed under argon at 60°C for 2 hours. Upon cooling to

room temperature a white solid crystallized out. A

25 mixture of (1:1, 20mL) dioxane:water was added dissolving

the solid. The solvents were rotavapped to about 2ml of

liquid and a white solid. 2-hydrazinopyrimidine (955mg,

99% yield) was filtered, washed with dioxane, and dried

in vacuo.

To a stirring solution of (200mg, 1.82mmoles) 2-hydrazinopyrimidine in (25mL) dioxane was added a solution of (615mg, 1.82mmoles) N-(S-benzoylmercaptoacetyl)-glycyl-N-hydroxysuccinimide ester in (25mL) dioxane. The reaction was stirred for 1 hour and the dioxane was rotavapped off to a yellow oil. This was dissolved in isopropanol and rotavapped to a white solid. The solid product (m.p. 176-178°C) was washed with

aqueous bicarbonate, filtered and dried in vacuo, (510mg, 84% yield). A small amount (120mg) was recrystallized from hot methanol.

5 Preparation of 99mTc labelled chelators Example 9 -The chelator N-(S-benzoylmercaptoacetyl)-glycyl-2pyridylhydrazide (example 2, 1mg) was dissolved in EtOHwater and hydrolyzed by heating with NaOH, after which the reaction mixture was neutralized with acetic acid to pH 6. $350\mu g$ hydrolyzed chelator was reacted with 103 MBq 10 TcO_4^- and $10\mu g$ $SnCl_2$ at room temperature. Approximately half activity was present as TcO2 which did not change after heating 10 minutes at 80°C. To achieve adequate separation of the chelator, the solution was then loaded on a C-18 Sep-Pak column which was eluted with dilute HCl 15 to remove TcO4-. Subsequent elution with 1:1 EtOH-saline removed the chelator while TcO2 remained on the column.

Another chelator was similarly labelled. Particularly, 300 μ g of the hydrolyzed chelator N-(S-benzoylmercaptoacetyl)-glycyl-3-(6-chloropyridazyl)-hydrazide (example 4) was adjusted to pH 12-13 and reduced with 100 μ g of sodium dithionite for 10 minutes at 75°C. The resulting mixture was then loaded on a C-18 Sep-Pak column and eluted with dilute HCl followed by EtOH-saline. The extent of complexation of ^{99m}Tc with chelators was measured by radioactivity of the eluted fractions; results are shown in the table below.

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Example 2 Example 4

30		<u> </u>		
	Tc04-	(HCl eluate)	0.15 (1%)	1.38 (8%)
	TcO2	(column)	12.5 (31%)	2.55 (14%)
	Chelat	or (EtOH-saline eluate)	27.6 (68%)	14.19 (78%)

35 * units of measure in MBq with corresponding percent of total

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In vivo distribution Example 10 -Distribution within rats of selected chelators and a reference chelator was determined using established protocols. Briefly, male Wistar rats (Charles River, 200g) were anesthetized with somnitol (40 to 50mg/kg) and $200\mu L$ of the labelled chelator (ie. $200\mu Ci$) was injected intravenously via the tail vein. Serial whole-body scintigrams were acquired for first 10 minutes. After further images were obtained at 60 and 120 minutes, the rat was killed with anesthesia and samples of organs 10 (blood, heart, lung, liver, spleen, kidney, muscle, GI tract) were weighed and counted in either a well-type gamma counter or in a gamma dose calibrator. Dose calculations were made based on the assumption that rats weighed 200g and that the blood volume constituted 8% 15 body weight. All results were corrected for the residual dose in the tail.

The chelators were found to clear relatively rapidly from the blood as desired. For the chelator of example 20 2, it was found that the liver and GI tract accounted for about 60% of the dose, with only about 6% remaining in the blood. The chelator of example 5 localized primarily (55%) in the GI tract, with only about 10% of the dose remaining in the blood. About 70% of the chelator of example 4 was localized in the liver and GI tract.

Of these chelators, the chelator of example 4 showed the fastest clearance from the blood and other tissues and is mainly eliminated through the liver and GI tract. The chelator of example 3 had the greatest accumulation in the kidney.

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The reference chelator, lacking the hydrazide-based structure yet having the N_3S configuration N-(S- benzoylmercaptoacetyl)-glycyl-2-pyridylmethylamide, was extensively retained in the blood pool which would be disadvantageous for imaging as this contributes to higher levels of the radionuclide in all tissues.

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Example 11 - Preparation of Chelator-Peptide Conjugate
S-Acm-Mercaptoacetyl-Ser-N-methylhydrazino
nicotinic acid- Gly-Thr-Lys-Pro-Pro-Arg

The title chelator conjugate was prepared by solid phase peptide synthesis using FMOC chemistry on an FMOC-arginine preloaded 2-methoxy-4-alkoxybenzyl alcohol resin (Sasrin Resin, Bachem Biosciences In., Philadelphia) with an Applied Biosystems 433A peptide synthesizer (Foster City, CA). The synthetically prepared residue 6-(N-methylhydrazino)nicotinic acid and commercially obtained acetamidomethyl-mercaptoacetic acid were incorporated in the peptide by coupling to the Gly and Ser residues respectively.

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Synthetic residue 6-(N-methylhydrazino)nicotinic

15 acid was prepared as follows. To a solution of (2.0g,
12.69mmole) 6-chloronicotinic acid in (15mL) ethanol was
added (1.38mL, 26 mmole) N-methylhydrazine. The reaction
was refluxed under argon for 2 days where the resulting
precipitate, 6-(N-methylhydrazino)nicotinic acid, was
20 collected, washed with 10mL ethanol, and dried in vacuo
to a white solid (1.34g, 63.3%).

The N'-amino group of 6-(N-methylhydrazino)nicotinic acid was FMOC protected as follows. To a solution of (500mg, 2.99mmole) 6-(N-methylhydrazino)nicotinic acid in (1N, 45mL) aqueous potassium carbonate and (55mL) dioxane at 0°C was added dropwise a solution of (1.22g, 4.71mmole) FMOC-chloride in 5mL dioxane. The solution was warmed to room temp. and stirred for 8 hours and then rotavapped to 30mL. 50mL water was added to the solution and then washed with (2x40mL) diethyl ether. The aqueous phase was acidified with 1N HCl to pH 5 and the solution was extracted with (3X50mL) ethyl acetate and 6-(N'-FMOC, N-methylhydrazino)nicotinic acid was dried over MgSO₄, filtered and rotavapped to an off white solid (680mg, 73.5%).

The peptide-resin was dried under vacuum overnight and cleavage of the peptide from the resin was achieved

by mixing a cooled solution of 9.5mL trifluoroacetic acid (TFA), 0.5mL water, 0.5mL thioanisole and 0.25mL 2-ethanedithiol (1mL per 100mg of peptide-resin) with the peptide-resin for 1.5 to 2 hours at room temperature. The resin was removed by filtration and washed with 1-3mL of TFA to obtain 6-8mL of a clear vellow liquid. This

of TFA to obtain 6-8mL of a clear yellow liquid. This liquid was slowly dropped into 30-35mL of cold tert-butyl ether in a 50mL conical polypropylene centrifuge tube forming a white precipitate. The precipitate was

10 centrifuged at 7000rpm, O°C for 5 minutes (Sorvall RT6000, Dupont), decanted and washed two more times with tert-butyl ether. Following drying under vacuum the precipitate was dissolved in water. The precipitate was frozen in acetone-dry ice and lyophilized overnight. The

resulting white powder was dissolved in water, filtered through a $0.45\mu m$ syringe filter (Gelman Acrodisc 3 CR PTFE), and purified by reversed-phase HPLC (Beckman System Gold) with a C18 column (Waters RCM 25 x 10) using 1% TFA in water as buffer A and 1% TFA in acetonitrile as

buffer B. The column was equilibrated with 100:0 buffer A:buffer B and eluted with a linear gradient in 25 minutes at 1mL/min to 50% buffer B. Fractions were reanalysed on the HPLC and pooled according to matching profiles. The pure fractions were frozen in acetone-dry

25 ice and lyophilized overnight to give a white powder.

Example 12 - Labelling of Chelator-Conjugate S-AcmMercaptoacetyl-Ser-N-methylhydrazino
nicotinic acid- Gly-Thr-Lys-Pro-Pro-Arg

30 The chelator-conjugate of example 11 $(200\mu\text{L}, 1\text{mg/mL})$ saline) was injected into a 3mL vacutainer with $100\mu\text{L}$ pertechnetate (10mCi) and $100\mu\text{L}$ stannous gluconate $(50~\mu\text{g})$ stannous chloride and 1 mg sodium gluconate). The tube was placed in a boiling water bath for 12 minutes and

then filtered through a Watman PVDF syringe filter to collect the labelled conjugate solution which was further diluted with saline to prepare an injectable solution

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(2Mbq/mL). The chelator-conjugate was isolated by HPLC (Beckman) from a (20 μ L) sample (before dilution) to determine the labelling yield by measuring radioactivity of the fractions. 70.8%, 5.1% and 15.0% of the label was found in each of three fractions eluted for a 90.9% total labelling yield.

Although preferred embodiments of the invention are described herein in detail, it will be understood by those skilled in the art that variations may be made thereto without departing from the spirit of the invention or the scope of the appended claims.

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WE CLAIM:

1. A compound of the general formula:

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R¹⁰
NR⁸
NR⁷
R²
R³
O

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wherein

R¹ is H or a sulfur protecting group;

15 R² and R³ are selected independently from H;

carboxyl; lower alkyl; and lower alkyl substituted with a group selected from hydroxyl, sulfhydryl, halogen, carboxyl and

aminocarbonyl;

20 R^4 and R^7 are each H;

 $\ensuremath{\mbox{R}^5}$ and $\ensuremath{\mbox{R}^6}$ are selected independently from H;

carboxyl; lower alkyl; lower alkyl substituted
with a group selected from hydroxyl,

sulfhydryl, halogen, carboxyl, lower

alkoxycarbonyl and aminocarbonyl; and an alpha carbon side chain of any amino acid other than

proline;

R⁸ is selected from H, carboxyl, lower alkyl and lower alkyl substituted with hydroxyl, carboxyl or

30 halogen; and

 R^9 and R^{10} together form a 5- or 6-membered,

saturated or unsaturated heterocyclic ring which is optionally fused to another 5- or 6-membered saturated or unsaturated, heterocyclic

or carbocyclic ring wherein either ring is optionally substituted with a group selected from halogen, alkyl, hydroxyalkyl, carboxyl,

carboxyalkyl, carboxyalkylthio, thiocyanato, amino, hydrazino and a conjugating group for coupling a targeting molecule to said either ring.

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- 2. A compound according to claim 1 wherein R^2 , R^3 , R^4 , R^5 , R^7 and R^8 are hydrogen.
- 3. A compound according to claim 2 wherein R⁹ and R¹⁰ together form a pyridine ring.
 - 4. A compound according to claim 2 wherein R^9 and R^{10} together form a pyrimidine ring.
- 15 5. A compound according to claim 2 wherein R⁹ and R¹⁰ together form a 3-chloro substituted pyridazine ring.
- 6. A compound according to claim 2 wherein R⁹ and R¹⁰
 together form a 5-carboxy substituted pyridine ring.
 - 7. A compound according to claim 2 wherein R⁹ and R¹⁰ together form a 5-N-hydroxysuccinimide carboxy substituted pyridine ring.

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- 8. A compound according to claim 2 wherein R^9 and R^{10} together form a 3-chloro substituted pyridazine ring and R_6 is the group CH_2CH_2COOMe .
- 30 9. A compound according to claim 2, wherein R^9 and R^{10} together form a pyridine ring and R_6 is the group CH_2CH_2COOMe .
- 10. A compound according to claim 1, wherein R¹ is

 selected from the group consisting of a hydrogen atom, benzoyl group, acetamidomethyl group and a substituted or unsubstituted tetrahydropyranyl

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group.

- 11. A compound according to claim 1, wherein R⁹ and R¹⁰ form a ring substituted by a conjugating group for coupling a targeting molecule to said other ring.
 - 12. A compound according to claim 11, wherein the conjugating group is selected from the group consisting of carboxyl, N-hydroxysuccinimide ester and methyl propanoate.
 - 13. A compound according to claim 11, wherein R^2 , R^3 , R^4 , R^5 , R^7 and R^8 are hydrogen.
- 15 14. A compound according to claim 13, wherein the ring formed by R^9 and R^{10} is a six membered heterocyclic ring.
- 15. A compound according to claim 13, wherein R⁹ and R¹⁰
 20 together form a 3-chloro substituted pyridazine ring.
 - 16. A compound according to claim 13, wherein R⁹ and R¹⁰ together form a 5-carboxy substituted pyridine ring.
 - 17. A compound according to claim 13, wherein R⁹ and R¹⁰ together form a 5-N-hydroxysuccinimide carboxy substituted pyridine ring.
- 30 18. A compound according to claim 13, wherein R⁹ and R¹⁰ together form a 3-chloro substituted pyridazine ring and R⁶ is the group CH₂CH₂COOMe.
- 19. A compound according to claim 13 wherein R⁹ and R¹⁰
 35 together form a pyridine ring and R⁶ is the group
 CH₂CH₂COOMe.

- 20. A compound according to claim 11, wherein R¹ is selected from the group consisting of a hydrogen atom, benzoyl group, acetamidomethyl group or a substituted or unsubstituted tetrahydropyranyl group.
- 21. A compound according to claim 11, wherein a targeting molecule is coupled to said conjugating group.
 - 22. A compound according to claim 21, wherein the targeting molecule is a peptide.
- 15 23. A compound according to claim 1, in a form complexed with a metal radionuclide or an oxide or nitride thereof.
- 24. A compound according to claim 23, in a form complexed with 99mTc or oxide thereof.
 - 25. A compound according to claim 21, in a form complexed with a metal radionuclide or an oxide or nitride thereof.

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- 26. A compound according to claim 25, in a form complexed with ^{99m}Tc or oxide thereof.
- 27. A compound according to claim 22, wherein the peptide comprises the sequence TKPPR.
 - 28. A compound according to claim 27, wherein the conjugating group is a carboxyl group.

29. A compound according to claim 28, having the formula

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30. A compound according to claim 29, in a form complexed with a metal radionuclide or an oxide or nitride thereof.

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- 31. A compound according to claim 30, wherein said metal radionuclide is ^{99m}Tc.
- 32. A method of preparing a compound according to claim
 20 22, wherein the conjugating group is a carboxyl
 group and R⁸ is C₁₋₄alkyl, the method comprising the
 step of coupling the targeting peptide to an
 intermediate of the formula

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wherein

X is H, an

aminoprotecting group , $-C(O)-C(R^5R^6)-NHZ$, or $-C(O)-C(R^5R^6)-NH-C(O)-C(R^2R^3)-SR^1$;

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Y is C_{1-4} alkyl; and Z is H or an aminoprotecting group.

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- 33. The method according to claim 32, wherein the C-terminus of the targeting peptide is immobilized on a solid support.
- 5 34. A method of preparing a compound according to claim 29, comprising the step of coupling the targeting peptide NH-GTKPPR-OH to the intermediate of claim 32, wherein R⁹ and R¹⁰ form a pyridine ring and Y is methyl.

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- 35. The method according to claim 34, wherein the C-terminus of the targeting peptide is immobilized on a solid support.
- 15 36. A method of imaging a site of inflammation within a mammal comprising the step of administering a diagnostically effective amount of a compound according to claim 27 in a form complexed with a metal radionuclide or an oxide or nitride thereof.

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- 37. The method according to claim 36, wherein said metal radionuclide is 99mTc.
- 38. A method of imaging a site of inflammation within a mammal comprising the steps of administering a diagnostically effective amount of a compound according to claim 30.
- 39. The method according to claim 38, wherein said metal radionuclide is ^{99m}Tc.

INTERNATIONAL SEARCH REPORT

Inter. nal Application No
PCT/CA 94/00395

A. CLASS IPC 6	IFICATION OF SUBJECT MATTER C07D213/77 A61K31/44 C07D21 A61K31/465 A61K31/50 A61K31		
According t	to International Patent Classification (IPC) or to both national cl	assification and IPC	
	S SEARCHED	The state of the s	
Minimum d IPC 6	documentation searched (classification system followed by classif CO7D	ication symbols)	
Documenta	tion searched other than minimum documentation to the extent t	hat such documents are included in the fields searched	
Electronic d	data base consulted during the international search (name of data	t base and, where practical, search terms used)	
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the	he relevant passages Relevant to claim	n No.
A	WO,A,91 09876 (NEORX CORPORATION 1991) see the whole document	ON) 11 July 1-35	
A	EP,A,O 384 769 (JOHNSON MATTHEY LIMITED COMPANY) 29 August 1990		
Fur	ther documents are listed in the continuation of box C.	Patent family members are listed in annex.	
	ategories of cited documents:	'T' later document published after the international filing date or priority date and not in conflict with the application but	
consid "E" earlier	nent defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date.	cited to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to	
which	date is cited to establish the publication date of another on or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an invention staken alone	
"O" docum other	ment referring to an oral disclosure, use, exhibition or means ment published prior to the international filing date but	document is combined with one or more other such docu- ments, such combination being obvious to a person skilled in the art.	
later t	than the priority date claimed	"&" document member of the same patent family	
	November 1994	Date of mailing of the international search report 17. 11. 94	
	mailing address of the ISA	Authorized officer	
INMINE ANG	mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	De Jong, B	
1	Fax: (+31-70) 340-3016	De cong, D	

INTERNATIONAL SEARCH REPORT

national application No.

PCT/CA94/00395

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This int	ernational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: Although claims 36-39 are directed to a method of treatment of (diagnostic
	method practised on) the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
з. 🗌	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Int	ernational Searching Authority found multiple inventions in this international application, as follows:
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searches without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
з. 🗌	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark	on Protest The additional search fees were accompanied by the applicant's protest.
	No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

information on patent family members

Inter. nal Application No PCT/CA 94/00395

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